

Application Data Sheet

PC-1000 WB Liquid Sprayable Pore Filler

PC-1000 Liquid Sprayable Pore Filler is a premium quality water based pore filler that is ideal for producing a closed pore finish with any wood. It is fast drying, has a very mild odor and cleans-up easily with water.

Uses: Especially formulated for interior and exterior woodwork, wood furniture, cabinets, toys, floors, and more. Use appropriate top coat depending on application.

Surface Preparation:

1. Can be applied with or without stain. If staining, stain as desired – ideally with PC-1200 Series Semi-Transparent Stains. Do not use alkyd stain.
2. Seal surface with PC-2200 Sanding Sealer.
3. Sand surface to 220 grit or above and clean surface with a clean damp cloth or air. **Do not use tack cloth, steel wool or oxidized sandpaper to clean surface.** The surface should be clean, dry and free from surface contaminants that would prevent proper adhesion such as dust, oil, etc.

Directions for use:

1. Stir thoroughly before use. Avoid shaking. Strain as necessary.
2. Apply by brush or spray. Formulated for best results when sprayed with a HVLP gun or sprayer – use a 1.00mm needle and tip as a starting point. Apply as is – no thinning required.
3. Avoid air bubbles during application. Overlap passes 50% when spraying.
4. Apply one light coat/pass with the grain. Wait until dry to touch, and apply a second light coat/pass across the grain. Depending on the wood, this should suffice. If additional coats are required, **DO NOT SAND BETWEEN COATS.** Wait required time between coats, and remove dust with a clean, damp cloth or air – **DO NOT USE TACK CLOTH** – before applying second coat.
5. Sanding should not be required prior to top coat. Inspect surface carefully before applying top coat. Ensure that pores are filled and that surface is smooth. Subtle veins may appear in Pore Filler when dry. These will disappear once top coat is applied.

Drying Time: Dry times will vary depending on temperature and humidity. For best results, apply at temperature between 50-90°F (10-30°C), at relative humidity of 50%. Dry to touch in as little as 20 minutes. Wait 2 hours between coats of pore filler. Wait 2 hours before applying top coat.

Clean up with warm water. Store in a cool, dry place and keep from freezing. Contact your municipality for waste and container disposal by-laws.

Complimentary Products:

For stains, use PC-1200 Series Stains
For sealing, use PC-2200 Sanding Sealer.
For top coats, use PC-99 Series Premium Polyurethane, PC-88 Series Polyurethane or PC-77 Series Pre-Catalyzed Varnish.

Technical Information:

Solids content by weight: 40 +/-1%
Solids content by volume: 36 +/-1%
VOC content: Maximum 2.00 lbs/Gal (240g/L)

CAUTION: Causes eye irritation on contact. Prolonged or repeated contact may cause skin irritation. Do not take internally. Keep out of the reach of children.

FIRST AID: If swallowed DO NOT INDUCE VOMITTING – seek medical attention immediately. In case of eye contact, flush with water immediately for several minutes and seek medical attention.

WARNING: California Proposition 65 – this product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

Always perform tests on samples or on discreet areas before using. Manufacturer's liability is limited to reimbursement of the purchase price of this product from the original point of purchase.

Manufactured in Canada
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For further information, consult
MSDS sheet, or visit web site at
www.turbinaire.com/procoat